

# Sika Viscocrete® 3000-20

## High Range Water Reducing Admixture.

**Description** Sika Viscocrete 3000-20 is a 3<sup>rd</sup> generation polymer based high performances superplasticizer for producing soft consistency concrete suitable for long distance pumping.  
Sika Viscocrete 3000-20 meets the requirements of ASTM C 494 Type G

**Uses** Sika Viscocrete 3000-20 is mainly suitable for the manufacture of concrete for RMC and precast batching plants.  
Sika Viscocrete 3000-20 excels by its extremely high water reduction capacity, providing good flow ability while retaining optimal cohesion of the mix.  
Sika Viscocrete 3000-20 is used for the following types of concrete:

- High-strength/ High performance cast on site concrete.
- High strength bored piles
- Bridges and cantilever
- Slender components with dense reinforcement.

**Advantages** Sika Viscocrete 3000-20 combines different modes of actions. By adsorption on the surface of the fine cement grains and keeping them apart while the hydration is in progress, Sika Viscocrete 3000-20 effects the following concrete properties:

- Extremely high water reduction.
- Producing very soft consistency and suitable for Long distance pumping
- High flowability (considerably reduced placing and compacting work)
- Workability can be maintained up to 120 minutes (still depends on admixture dosage, cement type, temperature).
- Highly improved waterproofness.
- Improved creep and shrinkage resistance characteristics.

Sika Viscocrete 3000-20 contains neither chlorides nor other corrosion-inducing substances and can therefore be used without any restrictions for reinforced and prestressed concrete structures.

### Product Data

<b>Base</b>	Modified polycarboxylate in water
<b>Form/Colour</b>	Liquid/ light brownish colour
<b>Packaging</b>	5 / 25 / 200 litres drum
<b>Storage conditions</b>	Stored in dry conditions, protected from direct sunlight and at temperatures between +5 °C and +30 °C.
<b>Shelf-life</b>	6 months if stored properly in original unopened packaging



## Technical Data

**Specific gravity** 1.04 - 1.07

**pH Value** 4.50 - 6.50

## Application Details

**Dosage** 0.7 - 2.5 ltr per 100 kg of cement/Cementitious (Range)

**Typical Dosage** 1.1 - 1.6 ltr per 100 kg of cement/Cementitious (Typical)

**Compatibility** Sika Viscocrete 3000-20 may be combined with all Sikament, Sika Aer, Sika Pump, Sikacrete PP1 products, but must be added separately to the mix and not pre-mixed prior its addition.  
Sika Viscocrete 3000-20 is compatible with all Cement types.

**Addition/Mixing** Sika Viscocrete 3000-20 is added to the gauging water prior to its addition to the dry mix or added separately to the wetted concrete mix.  
For optimum utilisation of the ultra high range water reducer we recommend a minimum wet mixing time of 60 seconds.  
When adding the balance of the batching water to adjust concrete consistency this should be done after a minimum of 2/3 of the wet mixing time to avoid surplus water in the concrete.

**Concrete Placing** With the use of Sika Viscocrete 3000-20, concrete of highest quality is being produced, however state of the art Concrete technology, such as mixing, placing vibrating and curing must be respected and applied.

**Note on application/ Limits** Overdosing will result in increased workability and setting time of the concrete; however provided that curing is effective, ultimate concrete strength and properties will not be affected.  
Accurate dispensing equipment can be supplied by Sika Limited (Vietnam)  
Use an appropriate concrete mixer and do not mix by hand.  
Trial mixes are recommended to establish exact dosage rates required to suit individual requirements. Please contact Sika Technical Department for further assistance.

**Curing** Effective measures for concrete curing must be followed. Use of Sika curing compounds is advisable.  
Sika Viscocrete 3000-20 is suitable for concrete to be steam cured.

## Health and Safety Information

**Protective Measures** Avoid prolonged contact with skin. Wash off thoroughly with soap water.  
In case of contact with eyes or mouth, rinse immediately with clean warm water and seek medical attention without delay.  
Avoid contact with food stuff and utensils

**Ecology/ Waste disposal** Do not dispose of into water or soil, but according to local regulations.

**Transportation class** Non-hazardous

**Toxicity** Non-toxic

**Disclaimer** *The information, and, in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sika's recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the product's suitability for the intended application and purpose. Sika reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request.*



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