

## PRODUCT DATA SHEET

## Sika®-1 F Pro

## PRE-PACKED ADVANCED ACRYLIC EMULSION WATERPROOFING COMPOUND FOR CONCRETE AND MORTAR SUBSTRATES

## DESCRIPTION

Sika®-1 F Pro is pre-packed liquid blends of additives and selected aggregates with advanced acrylic emulsion with suspended sand Technology - advanced polymer design and optimized rheology modifiers. The system maintains excellent dispersion stability—ensuring consistent texture, and reliable waterproofing performance in every application.

## USES

Sika®-1 F Pro is suitable for the waterproofing of masonry and concrete structures of private residences such as:

- Balconies, terraces.
- Toilet and wet area.
- Internal and external wall.

## CHARACTERISTICS / ADVANTAGES

Sika®-1 F provides the following beneficial properties in post applied waterproofing:

- Economical.
- No sedimentation, easy to mix and apply.
- Not necessary to mix with water.
- Consistency can be for application by brushes, trowell or spraying machine.
- Very good water penetration resistant.
- Good adhesion concrete and mortar substrates.
- Environmental friendly.

## PRODUCT INFORMATION

Chemical base	Acrylic Emulsion polymer and additives
Packaging	6 kg / 18 kg in plastic pails
Shelf life	12 months from date of production if stored properly in unopened, original packaging
Storage conditions	Dry, cool, shaded place between +5°C and +35°C. Protect from direct sunlight.

## APPLICATION INFORMATION

Recommended Dosage	Sika®-1 F Pro : Cement powder = ~ 1 : 0.5 (parts by weight)
Consumption	~ 0.5 - 0.6 kg/m <sup>2</sup> /coat (depending on type of structures and degree of protection required)

## SYSTEM INFORMATION

## BASIS OF PRODUCT DATA

All technical data stated in this Product Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

## IMPORTANT CONSIDERATION

- DO NOT add any water to the mix and follow the Cement Ratio to Sika®-1 F Pro.
- Always mix full set of Sika®-1 F Pro.
- Concrete or mortar substrates must be cured at least for 14 days before application of Sika®-1 F Pro.
- Trials should be always conducted before application.

## ECOLOGY, HEALTH AND SAFETY

User must read the most recent corresponding Safety Data Sheets (SDS) before using any products. The SDS provides information and advice on the safe handling, storage and disposal of chemical products and contains physical, ecological, toxicological and other safety-related data.

## APPLICATION INSTRUCTIONS

### SUBSTRATE QUALITY / PRE-TREATMENT

Concrete surfaces must be level, clean, sound and free from oil, grease, laitance and loose particles. Cracks, porous areas and spalling should be cut out and repair using appropriate products from the Sikafloor®, SikaDur®, Sikagard® and SikaLatex® range of materials. Substrates must be saturated thoroughly, but no standing water.

### MIXING

A forced action mixer or drill and paddle mixer should be used for the best result.

Stirring Sika®-1 F Pro in approx. 1 min before mixing with cement.

Slowly add the required quantity of cement to total content of Sika®-1 F Pro pail while mixing.

Mix continuously in approx. 3-5 mins. to achieve an even consistency.

## APPLICATION METHOD / TOOLS

Sika®-1 F Pro waterproofing slurry can be applied by brush, broom or by trowel. In each case after applying, the slurry must be worked well into the substrate. Leave to harden for approximately 4-8 hours at the temperatures above +20°C before applying the second coat.

For floor applications, to avoid risk of damage to the first coat, it is recommended that the second coat be applied after ~24 hours.

If the second coat is applied after 12 hours or later, the slightly pre-wetted, preferably using a fine spraying.

### CLEANING OF TOOLS

Clean tools and equipment immediately after finish with water. Hardened material can only be removed mechanically.

## LOCAL RESTRICTIONS

Please note that as a result of specific local regulations the declared data for this product may vary from country to country. Please consult the local Product Data Sheet for the exact product data.

## LEGAL NOTES

The information, and, in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sika's recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the product's suitability for the intended application and purpose. Sika reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users can always refer to the most recent version of the local Product Data Sheet for the relevant product, available on our website. The information in any downloaded version is valid as of the time of download.

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