



METHOD STATEMENT

SIKAFLOOR®-2530 W NEW ROLLER COATING

SIKA LIMITED (VIETNAM)

BUILDING TRUST

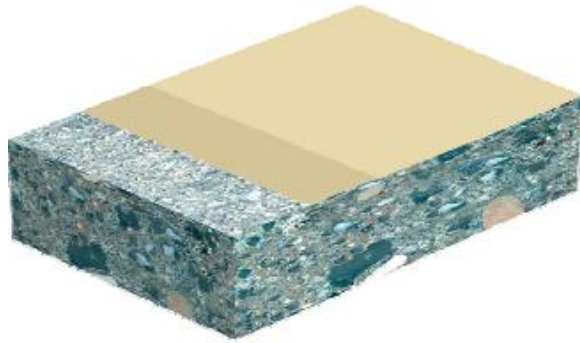


1 SCOPE

- Colored water based epoxy coating for concrete, cement screeds
- Application on to normal up to medium heavy mechanical and chemical loading
- Suitable for production areas, warehouses, car park decks, garages, etc.

2 ADVANTAGES

- Good chemical and mechanical resistance
- Water vapour permeable
- Water dilutable
- Odorless
- Easy application



3 SIKAFLOOR®-2530 W NEW – SYSTEM

DETAILS	COATING SYSTEM	PRODUCT	CONSUMPTION
	Primer	1 x Sikafloor®-2530 W NEW + 5 % Water (diluted)	0.15 kg/m ²
Roller coat			
Seal smooth coat	Roller coating	2 X Sikafloor®-2530 W NEW	0.15 kg/m ² for each layer

(System thickness from 0.15 to 0.3 mm)

4 SUBSTRATE PREPARATION

- The concrete substrate must be sound and of sufficient compressive strength (minimum 25 N/mm²) with a minimum pull off strength of 1.5 N/mm².
- Prior to application, confirm substrate moisture content, relative humidity and dew point.
- Concrete substrates must be prepared mechanically using abrasive blast cleaning or scarifying equipment to remove cement laitance and achieve an open textured surface.
- Weak concrete must be removed and surface defects such as blowholes and voids must be fully exposed.
- All dust, loose and friable material must be completely removed from all surfaces before application of the product, preferably by brush and/or vacuum.
- If in doubt, apply a test area first.

5 APPLICATION

- Primer: Make sure that a continuous; pore free coat covers the substrate. If necessary, apply two priming coats.
- Seal coat: Sikafloor®-2530 W New is applied by roller / spray.

LEGAL NOTE

The information, and, in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sika's recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the products suitability for the intended application and purpose. Sika reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request.

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Sikafloor®- 2530 W – Roller coating
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