

Sika MonoTop®-615 HB

Sustainability Portfolio Management (SPM) is the methodology used by Sika in order to evaluate and classify its products in defined market segments in terms of performance and sustainability. The outcome of the SPM evaluation is a portfolio of “Sustainable Solutions” – products with combined significant sustainability and performance benefits.

The evaluation criteria that fall under the sustainability category of SPM are presented in the infographic below.

SUPPLIER SUSTAINABILITY

Sharing values for more success



REPUTATIONAL AND BUSINESS RISKS

Addressing current and future sustainability risks

CHEMICAL HAZARD AND EXPOSURE

Assessing and eliminating chemical hazards and exposure



REGULATORY TRENDS

Aligning product developments with regulatory trends and stakeholder expectations

AIR QUALITY AND EMISSIONS

Products that promote good air quality and minimise emissions



HEALTH AND SAFETY

Products that are healthy, safe and easy to use



SPM SUSTAINABILITY EVALUATION



ENERGY

Products that promote energy efficiency principles



CLIMATE

Products that minimise the impact on the climate

RESOURCES AND CIRCULARITY

Efficient use of precious resources



PACKAGING

Prioritizing the use of responsible packaging for products

GREEN BUILDING

Products that contribute to Green Building Standards



COST SAVINGS DOWNSTREAM

Helping customers to directly, measurably and significantly reduce costs

SUSTAINABILITY FACT SHEET

Sika MonoTop®-615 HB

SUSTAINABLY IMPACTFUL

The perfect balance of optimized performance and sustainability engineered for a durable and more responsible future.

Sika's Impact products, assessed by the Sika Sustainable Portfolio Management (SPM) methodology, deliver both optimized performance and sustainability benefits. Designed to be fit for purpose, these advanced solutions meet the highest standards in sustainability. Our Sustainability Impact Areas drive progress toward a sustainable future by addressing key priorities: Carbon Emission Reduction, Durability, Circularity, Resource/Material Consumption, Waste Management, Energy Consumption, Health and Safety, and Green Building Contribution.



PRODUCT CHARACTERISTICS AND BENEFITS

Sika MonoTop®-615 HB is a one component, thixotropic, high build, polymer modified, cementitious mortar containing silica fume, with partial replacement of cement with Supplementary Cementitious Materials (SCM). Sika customers benefit from:

- **CLIMATE:** 7.7% reduced carbon footprint of the raw materials in comparison to internal reference product
- **RESOURCES AND CIRCULARITY:** Contain recycled materials meeting future trend
- **PERFORMANCE:** Achieve higher 28-day compressive strength compared to the previous version

HEALTH & SAFETY

Not regulated as dangerous good, suitable for DIY

Due to its improved Environment Health and Safety (EHS) composition, Sika MonoTop®-615 is not labelled as a dangerous good. As a result of its improved classification and labelling Sika MonoTop®-615 may be used in do-it-yourself (DIY) applications in addition to the traditional professional applications of standard reference materials.

For further information, refer to the Safety Data Sheet (SDS).

Very low diisocyanate monomer content

Sika MonoTop®-615 has been developed to drastically reduce the diisocyanate monomer content to less than 0.1% for better health protection and occupational safety.

In particular, Sika MonoTop®-615 meets the latest REACH and Occupational Exposure Limits (OEL) requirements and does not require the REACH diisocyanate safety training.

For further information, refer to the Safety Data Sheet (SDS).

CLIMATE: REDUCED CARBON FOOTPRINT

The carbon footprint of Sika MonoTop®-615 is 7.7% lower than the carbon footprint of the internal reference PTAC_112¹. The reduction in the carbon footprint of Sika MonoTop®-615 was achieved by replacing high CO₂-emission raw materials with recycled materials, such as Supplementary Cementitious Materials (SCM)

Further details about the calculation:

- A Carbon Footprint Study was conducted to generate the carbon footprint reductions presented in this factsheet based on ISO 14044.
- The reduction in carbon footprint presented is based on IPCC AR6 GWP100 incl. biogenic CO₂ as well as land use and land use change (luluc).
- The goal of the CF study was to compare the raw material composition of Sika MonoTop®-615, produced in Vietnam, with the carbon footprint reduction of the improved formulation. The comparison was calculated on a per kg basis as the two formulations are functionally equivalent.
- The life cycle stage included in the calculation is the production of raw materials (cradle to raw material) because the focus of the product development was to improve the formulation, which represents the largest share of the product carbon footprint. Transport and manufacturing processes are similar for both products.

¹ The internal reference is the best-selling product in the Product Technology Application Combination (PTAC), a unique combination of the application and market segment, brand family and technology of a given product, which ensures a homogenous approach, as products in a well-defined segmentation will have a similar sustainability profile. More details can be provided upon request.

SUSTAINABILITY FACT SHEET

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- The LCI used for the CF calculation consists of secondary data from Sphera MLC Databases which are generic or average representations of the raw materials, as well as primary data from suppliers if available. The regional, technological and time related representativeness of the Carbon Footprint are good.

RESOURCES AND CIRCULARITY

Recycled Content

Sika MonoTop®-615 contains recycled content of nearly 10%. The recycled material is sourced from Steel Plants. The recycled content is externally verified by ISO 14021

The information contained herein and any other advice are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sika's recommendations. The information only applies to the application(s) and product(s) expressly referred to herein and is based on laboratory tests which do not replace practical tests. In case of changes in the parameters of the application, such as changes in substrates etc., or in case of a different application, consult Sika's Technical Service prior to using Sika products. The information contained herein does not relieve the user of the products from testing them for the intended application and purpose. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request.