

**BUILDING TRUST** 

# SYSTEM DATA SHEET Sikadur-Combiflex<sup>®</sup> SG System

High performance joint sealing system

### DESCRIPTION

The Sikadur-Combiflex<sup>®</sup> SG System is a versatile, high performance, joint and crack sealing system for construction joints, movement (expansion) joints, connection joints or cracks. The system allows variable and high levels of movement in one or more directions, whilst maintaining a watertight seal.

The Sikadur-Combiflex<sup>®</sup> SG System consists of a waterproofing tape based on modified flexible Polyolefin (FPO) with advanced adhesion properties and available in 1,0 mm and 2,0 mm thicknesses. For bonding the tape, a range of different special Sikadur<sup>®</sup> epoxy adhesives for use in different types of applications and conditions are available.

## USES

Sealing all types of joints and cracks in many different structures and applications including:

- Tunnels and culverts
- Hydroelectric power plants
- Sewage treatment plants
- Basements
- Water retaining structures
- Drinking water reservoirs
- Swimming pools

Sealing of:

- Movement joints
- Construction joints
- Pipe penetrations
- Cracks
- Building components where differential settlement is expected

## **CHARACTERISTICS / ADVANTAGES**

- Versatile system suitable for many difficult situations
- Highly flexible high crack and joint bridging ability
- Advanced adhesion, no activation on site required
- Good chemical resistance
- · Easy and simple to install
- Suitable for dry and damp concrete substrates
- Root penetration resistant
- Performs well within a wide range of temperatures
- Different grades of adhesive available
- Plasticiser-free
- Hot air weldable
- Can be used in contact with potable/drinking water

## **APPROVALS / STANDARDS**

- Drinking water KTW, Sikadur Combiflex<sup>®</sup> SG , HY, Certificate No. K-248079-14-Ko
- Hygienic Sikadur Combiflex<sup>®</sup> SG System, PZH, Certificate HK/W/0734/01/2017
- Root Resistance CEN/TS 14416, Sikadur Combiflex<sup>®</sup> SG, SKZ, Test report No. 89643/09
- Sealing tapes for joints PN-EN 149-2, PN-EN 1850-2, Sikadur Combiflex<sup>®</sup> SG System, Instytut Badawczy Dróg i Mostów, Test report No. IBDiM-KOT-2018/0127
- Water Regulations up to 50 °C BS6920-1:2000, Sikadur Combiflex<sup>®</sup> SG, WRAS, Approval No. 1708503
- Water pressure in joints PN-EN 1849-2, PN-EN 1850-2, Sikadur Combiflex® SG System, STUVA, Test report No. 1640-KEBE-001

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### Construction joints and cracks

Movement joints



#### System structure

Modified flexible Polyolefin (FPO) waterproofing tapes: Sikadur Com-

- biflex<sup>®</sup> SG-10 P, Sikadur Combiflex<sup>®</sup> SG-20 P
- Epoxy adhesive: Sikadur<sup>®</sup>-731

Elongation at Break	> 650 %	(EN 12311-2
	For higher joint movement, loop tape into the	e gap of the joint.
CHEMICAL RESISTANCE	Sikadur-Combiflex <sup>®</sup> SG System is resistant to aggressive conditions in nat- ural ground water and soil, as well to lime water, cement water, seawater, salt solutions, domestic sewage, bitumen (according to EN 1548), bitumen emulsion coatings. Contact Sika Technical Services for additional information.	
Service temperature	-10 °C min. / +40 °C max.	

Ambient Air Temperature	+5 °C min. / +40 °C max.	
Substrate Temperature	+5 °C min. / +30 °C max.	

## **PRODUCT INFORMATION**

Packaging	Refer to the individual Product Data Sheets
Shelf life	Refer to the individual Product Data Sheets
Storage conditions	Refer to the individual Product Data Sheets

# **BASIS OF PRODUCT DATA**

All technical data stated in this Product Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

# FURTHER DOCUMENTS

Sika Method Statement: Sikadur-Combiflex<sup>®</sup> SG System

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Relevant Product Data Sheets

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# IMPORTANT CONSIDERATION

Installation work must only be carried out by Sika<sup>®</sup> trained and approved contractors, experienced in this type of application.

- Solvents such as Sika Colma Cleaner do not improve the tape welding or adhesion properties.
- If joints are to be subjected to positive water pressure, the tape must be supported in the joint by hard foam or joint sealant.
- If the tape is exposed to negative water pressure it must be supported with a steel plate fixed on one side.
- Sikadur Combiflex<sup>®</sup> SG Tape must be protected from mechanical damage.
- Sikadur Combiflex<sup>®</sup> SG Tape cannot be connected to the Sikaplan WT, Sikaplan WP or Hypalon based (e.g. old Sikadur-Combiflex) membranes by hot air welding.

# ECOLOGY, HEALTH AND SAFETY

#### Sikadur Combiflex® SG Tape

This product is an article as defined in article 3 of regulation (EC) No 1907/2006 (REACH). It contains no substances which are intended to be released from the article under normal or reasonably foreseeable conditions of use. A safety data sheet following article 31 of the same regulation is not needed to bring the product to the market, to transport or to use it. For safe use follow the instructions given in the product data sheet. Based on our current knowledge, this product does not contain SVHC (substances of very high concern) as listed in Annex XIV of the REACH regulation or on the candidate list published by the European Chemicals Agency in concentrations above 0,1 % (w/w).

#### Sikadur<sup>®</sup> Adhesives

User must read the most recent corresponding Safety Data Sheets (SDS) before using any products. The SDS provides information and advice on the safe handling, storage and disposal of chemical products and contains physical, ecological, toxicological and other safety-related data.

# **APPLICATION INSTRUCTIONS**

#### APPLICATION METHOD / TOOLS

Strictly follow installation procedures as defined in method statements, application manuals and working instructions which must always be adjusted to the actual site conditions.

#### Selection of tape size

Select the correct tape size (thickness and width) and of a suitable Sikadur<sup>®</sup> adhesive depending on the required performance.

#### General installation procedure

For detailed application information refer to the Sika Method Statement: Sikadur-Combiflex<sup>®</sup> SG System.

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## LOCAL RESTRICTIONS

Please note that as a result of specific local regulations the declared data for this product may vary from country to country. Please consult the local Product Data Sheet for the exact product data.

## **LEGAL NOTES**

The information, and, in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sika's recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the product's suitability for the intended application and purpose. Sika reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request.

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