

PRODUCT DATA SHEET

Sika MonoTop®-618 VN

High performance polymer modified repair mortar

DESCRIPTION

Sika MonoTop®- 618 VN is a one component, thixotropic, polymer modified, fibre reinforced, cementitious mortar containing silica fume.

USES

- Fast repairs to horizontal and vertical concrete or mortar surfaces above and below ground level
- Filling/ repair mortar for voids, honeycombed areas, etc.
- Repair of spalled concrete caused by reinforcement corrosion
- Repairs with improved resistance to oils, sewage, chemicals, etc.

CHARACTERISTICS / ADVANTAGES

- Fast and easy to apply
- Requires only the addition of clean water
- Adjustable consistency
- Compatible with thermal expansion properties of concrete
- Chloride-free, non-corrosive
- Non-toxic
- Fibre incorporated to prevent micro crack
- Minimized shrinkage tendency
- High bond strength
- Good sulfate resistance
- Improved resistance to oils and chemicals

APPROVALS / STANDARDS

Local test report available

PRODUCT INFORMATION

| | |
|------------------------------------|---|
| Packaging | 25kg/ bag |
| Shelf life | 6 months from production date |
| Storage conditions | Dry, cool, shaded place |
| Appearance / Colour | Powder/ grey |
| Density | ~1.45kg/ ltr (bulk density of powder) ~2.15 kg/ltr (density of fresh mortar) |
| Compressive Strength | ~ 10 N/mm ² (1 day) ~ 25 N/mm ² (28 days); ASTM C-349/ C109 |
| Tensile Strength in Flexure | ~4.5 Mpa (28 days) ASTM C348 |
| Tensile Adhesion Strength | ~1.5 Mpa (28 days) ASTM D7234 |
| Mixing ratio | Water : Sika MonoTop®-618 VN = 1 : 7.15 – 7.40 (parts by weight) Water : Sika MonoTop®-618 VN = 1 : 4.95 – 5.10 (parts by volume) 3.40 - 3.50 litres of clean water per 25 kg bag |
| Consumption | 1 bag yields approx. 13.3 litres of mortar |

Approx. 75 bags required for 1 (one) m³ of mortar.

| | |
|--------------------------------|-----------------------------------|
| Layer Thickness | Minium: 5mm Maximum: 30mm |
| Ambient Air Temperature | Minium: 6°C Maximum: 40°C |
| Pot Life | ~ 30 minutes (at 27°C / 65 % r.H) |

BASIS OF PRODUCT DATA

All technical data stated in this Product Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

FURTHER DOCUMENTS

- Mix to a uniform consistency (no lumps). A small reduction in the water gives a stiffer mix.
- Repairs with Sika Monotop system cannot bridge live cracks or moving joints, etc.
- Repairs in excess of 20 mm deep must be layered as indicated above.
- Sika Monotop® mortars that are wetted during the initial cure period may produce a white "bloom" on the surface which does not affect the long term properties of the mortar.

ECOLOGY, HEALTH AND SAFETY

User must read the most recent corresponding Safety Data Sheets (SDS) before using any products. The SDS provides information and advice on the safe handling, storage and disposal of chemical products and contains physical, ecological, toxicological and other safety-related data.

APPLICATION INSTRUCTIONS

SUBSTRATE QUALITY / PRE-TREATMENT

All concrete and mortar substrate must be sound, clean and free from oil, grease and surface contaminants. All loose materials and surface laitance must be removed. For large areas, grit or grit-water blasting or scabbling is recommended. For small areas and for "spot" repairs, needle gunning or jack-hammering is effective. The concrete or mortar substrate must have a minimum compressive strength of 20 MPa.

The prepared substrate should be thoroughly soaked with clean water until uniformly saturated but with no surface water. This condition is referred to as saturated surface dry and care should be taken to remove any cement slurry or dust produced during surface preparation.

MIXING

Sika MonoTop®-618 VN should be mechanically mixed in a clean container using a low-speed electric mixer (max. 500 rpm). Place quantity of water required (3.4 – 3.5 ltr for 25 kg of Sika MonoTop®-618 VN) into a clean container and then add Sika MonoTop®-618 VN slowly while mixing. A minimum mixing time of 3 minutes is recommended to thoroughly blends the components.

APPLICATION

Priming

Concrete

Prior to the application of Sika MonoTop®-618 VN, Sika MonoTop®-610 should be applied as bonding bridge. Always work "wet on wet" on priming coats. Two coats of Sika MonoTop®-610 should be brush applied to the prepared steel (refer to Sika MonoTop®-610 Data Sheet).

Brush apply a bonding coat onto the saturated surface dry substrate. Then, working wet-on-wet, work the mixed mortar well into the substrate using a rendering rather than a placing technique to fill all pores and voids. Compact well. Force material against the edge of the repair, working towards the centre. For repairs in excess of 20 mm deep, apply in layers ensuring previous layers are well keyed and hardened. Finish lower layers with a heavy brush stipple to form a key for subsequent layers. If previous layers are over 48 hours old, needle gun the surface and dampen. Steel trowel the final coat if required.

CURING TREATMENT

To achieve the full potential of any cement based material, curing is essential. In warm or windy weather, the use of standard curing methods are necessary (use of polythene sheets or damp hessian) to prevent premature drying out of mortar.

CLEANING OF TOOLS

Remove non-hardened Sika Monotop products from tools and equipment with water. Hardened material can only be removed mechanically.

LOCAL RESTRICTIONS

Please note that as a result of specific local regulations the declared data for this product may vary from country to country. Please consult the local Product Data Sheet for the exact product data.

LEGAL NOTES

The information, and, in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sika's recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any

legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the product's suitability for the intended application and purpose. Sika reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request.

Sika Limited (Vietnam)

Nhon Trach 1 Industrial Zone,
Nhon Trach Dist., Dong Nai Province,
Vietnam

Tel: (84-251) 3560 700

Fax: (84-251) 3560 699

sikavietnam@vn.sika.com



Product Data Sheet

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