Product Data Sheet Edition 15/04/2009. Identification no. 13.3.008 Version No. 05 Plastiment[®] BV 40

Plastiment[®] BV 40 Water-Reducing Concrete Admixture

Description	A versatile and economical concrete plasticizer with a wide dosage range for various applications.
	Plastiment BV 40 complies with ASTM C494 Type A.
Uses	Plastiment BV 40 is used whenever high quality structural concrete is required. Its plasticizing effect is particularly useful where:
	 Exposed surfaces are important
	 Maximum performance is designed
	 Placing conditions are difficult
	Poor quality aggregates are found
	Pre-cast elements are produced
Advantages	Plastiment BV 40 provides the following properties:
	 Improved workability without increasing water
	 Allow substantial cement reduction compared to plain concrete
	 Reduced water without loss of workability
	Increased strength
	Improved surface finish
	 Unaffected setting time
	Reduced shrinkage and creep
	Chloride free - does not attack reinforcement

Product Data

Form/Colour	Liquid / Brown
Packaging	5 / 25 / 200 litres drum
Storage	Dry, cool, shaded place.
Shelf Life	Min. 1 year if stored properly in original unopened packaging



Technical Data	
Base	Blend of Lignosulfonates
Specific gravity	1.170 – 1.190
Chloride content	Nil
Application	
Dosage	0.30 – 0.60 ltr per 100 kg of cement
Typical dosage	 0.30 – 0.50 ltr. per 100 kg of cement. For improved concrete in normal application use 0.3 ltr. For more demanding situations use 0.5 ltr.
Compatibility	Possible to combine with all Sikament, Sika Aer, Sika Pump, Sikacrete PP1, but must be added separately to the mix and not pre-mixed prior addition.
Cement types	All Portland cement including sulfate resistant cement
Dispensing	Plastiment BV 40 can be added to the mixing water prior to its addition to the dry mix or separately to the freshly mixed concrete (at batching plant or at job site into the truck mixer).
Overdosing	When accidental overdosing occurs, this will have the effect of extending the setting time. During this period the concrete must be kept moist in order to prevent premature drying out. Ultimate strength will not be affected.
•Notes on application/Limits	 Trial mixes are recommended to establish exact dosage rates required to suit individual requirements. If assistance is required, please contact the Sika Technical Service Department. Accurate dispensing equipment can be supplied by Sika Ltd. Vietnam Use an appropriate mixer and do not mix by hand Curing treatment - use of Sika curing compounds to cure concrete is advisable

Health and Safety information

Ecology	Do not dispose into water	
Transportation class	Non -hazardous	
Waste disposal	According to local law	
Important notes	Avoid contact with foodstuffs and utensils. Avoid prolonged skin contact. In the event of contamination wash thoroughly with water. If the eyes or mouth are affected wash with clean water and obtain medical attention immediately.	
Disclaimer	The information, and, in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sika's recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the product's suitability for the intended application and purpose. Sika reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request.	



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