METHOD STATEMENT
SIKAFLOOR®-2530 W NEW ROLLER COATING
SIKA LIMITED (VIETNAM)
1 SCOPE

- Colored water based epoxy coating for concrete, cement screeds
- Application on to normal up to medium heavy mechanical and chemical loading
- Suitable for production areas, warehouses, car park decks, garages, etc.

2 ADVANTAGES

- Good chemical and mechanical resistance
- Water vapour permeable
- Water dilutable
- Odorless
- Easy application

3 SIKAFLOOR®-2530 W NEW – SYSTEM

<table>
<thead>
<tr>
<th>DETAILS</th>
<th>COATING SYSTEM</th>
<th>PRODUCT</th>
<th>CONSUMPTION</th>
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</thead>
<tbody>
<tr>
<td>Primer</td>
<td>1 x Sikafloor®-2530 W NEW + 5 % Water (diluted)</td>
<td>0.15 kg/m²</td>
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<tr>
<td>Roller coat</td>
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<tr>
<td>Seal smooth coat</td>
<td>Roller coating</td>
<td>2 X Sikafloor®-2530 W NEW</td>
<td>0.15 kg/m² for each layer</td>
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</tbody>
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(System thickness from 0.15 to 0.3 mm)

4 SUBSTRATE PREPARATION

- The concrete substrate must be sound and of sufficient compressive strength (minimum 25 N/mm²) with a minimum pull off strength of 1.5 N/mm².
- Prior to application, confirm substrate moisture content, relative humidity and dew point.
- Concrete substrates must be prepared mechanically using abrasive blast cleaning or scarifying equipment to remove cement laitance and achieve an open textured surface.
- Weak concrete must be removed and surface defects such as blowholes and voids must be fully exposed.
- All dust, loose and friable material must be completely removed from all surfaces before application of the product, preferably by brush and/or vacuum.
- If in doubt, apply a test area first.
5 APPLICATION

- Primer: Make sure that a continuous; pore free coat covers the substrate. If necessary, apply two priming coats.
- Seal coat: Sikafloor®-2530 W New is applied by roller / spray.

LEGAL NOTE

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