METHOD STATEMENT
SIKAFLOR®-264 HC ROLLER COATING
SIKA LIMITED (VIETNAM)
1 SCOPE

- Roller coat for concrete and cement screed with normal up to medium heavy wear e.g. storage and assembly halls, maintenance workshops, garages and loading ramps.

2 ADVANTAGES

- Easy application
- Liquid proof
- Solvent free
- Gloss finishing
- Good chemical and mechanical resistance

3 SIKAFLOOR®-264 HC – SYSTEM

<table>
<thead>
<tr>
<th>DETAILS</th>
<th>COATING SYSTEM</th>
<th>PRODUCT</th>
<th>CONSUMPTION</th>
</tr>
</thead>
<tbody>
<tr>
<td>Primer (2 solutions, depend of the substrate porosity)</td>
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<tr>
<td>Normal substrate / Porous substrate</td>
<td>Primer*</td>
<td>1 x Sikafloor®-161 HC</td>
<td>0.3 - 0.5 kg/m²</td>
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<tr>
<td>If needed, moisture barrier (if &gt; 4% pbw moisture content into the substrate)</td>
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<tr>
<td>Epocem Primer</td>
<td>Primer</td>
<td>1 x Sikafloor® Repair Epocem Module</td>
<td>Approx. 0.15 Kg/m²</td>
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<tr>
<td>Moisture barrier</td>
<td>Body coat</td>
<td>1 x Sikafloor®-81 Epocem New HC (2 mm min)</td>
<td>2.1 kg/m²/mm</td>
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<tr>
<td>Roller coat</td>
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<tr>
<td>Smooth Roller coat</td>
<td>Roller coating</td>
<td>2 X Sikafloor®-264 HC</td>
<td>0.25 - 0.3 kg/m² for each layer</td>
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(Approx. system thickness from 0.3 to 0.45 mm, without moisture barrier)

* Note: In cases of limited exposure and normal absorbent concrete substrates priming is not necessary.

4 SUBSTRATE PREPARATION

- The concrete substrate must be sound and of sufficient compressive strength (minimum 25 N/mm²) with a minimum pull off strength of 1.5 N/mm².
- Prior to application, confirm substrate moisture content, relative humidity and dew point.
- Must be not > 4% pbw moisture content. (Test method: Sika®-Tramex meter or Standard Test method for indication of moisture in concrete by plastic sheet method according to ASTM D4263)
• Concrete substrates must be prepared mechanically using abrasive blast cleaning or scarifying equipment to remove cement laitance and achieve an open textured surface.
• Weak concrete must be removed and surface defects such as blowholes and voids must be fully exposed.
• All dust, loose and friable material must be completely removed from all surfaces before application of the product, preferably by brush and/or vacuum.
• If in doubt, apply a test area first.

5 APPLICATION
• Primer: Make sure that a continuous; pore free coat covers the substrate. If necessary, apply two priming coats.
• Seal coat: Sikafloor®-264 HC as coating can be applied by short-piled roller, with 2 layers.

LEGAL NOTE
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